

Rush Today 12/14

Work Order ID 154483

154483

Page 1

Wednesday, December 14, 2016 9:42:27 AM

Item ID: D3566-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Gasket Aft / Fwd

Start Date: 12/14/2016 Start Qty: 10.00

Required Date: 12/15/2016 Req'd Qty: 10.00

Reference:

Approvals: Process Plan: N Date: 16-12-14 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NS2*

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3566

Rev C

100

0.02

100

Waterjet

FLOW WATER JET

Memo

0.12

FLOW CNC Waterjet

1-Cut as per Dwg D3566 Dwg Rev: C Prog Rev: C 2-
Deburr if necessary

(14)

on 16/12/14

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.02

Quality Control

(14)

on 16/12/14

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.03

Quality Control

14

DAS
38
9-89

DEC 15 2016

Work Order ID 154483***154483***

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Wednesday, December 14, 2016 9:42:27 AM

Item ID: D3566-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket Aft / Fwd

Start Date: 12/14/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 12/15/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.02

Packaging

LOCATION : FP001

DEC 15 2016

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.17

Quality Control

mf
16-12-15

Picklist Print

Wednesday, December 14, 2016 9:42:41 AM

Page 1

Work Order ID: 154483

154483

Parent Item: D3566-1

D3566-1

Parent Item Name: Gasket Aft / Fwd

Start Date: 12/14/2016

Required Date: 12/15/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

92.3837

0.911

10.12222

MNEO60S 063

NEOPRENE SHEET 0.063

on 12/12/14

Location

Loc Qty

Loc Code

GA

10.2149

M131990

10.2149

MAT

71.4

M135551

71.4

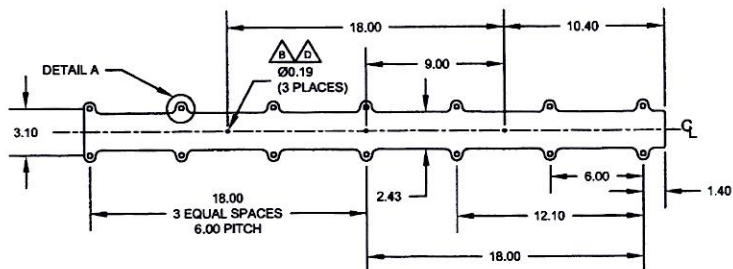
MAT052

10.768778

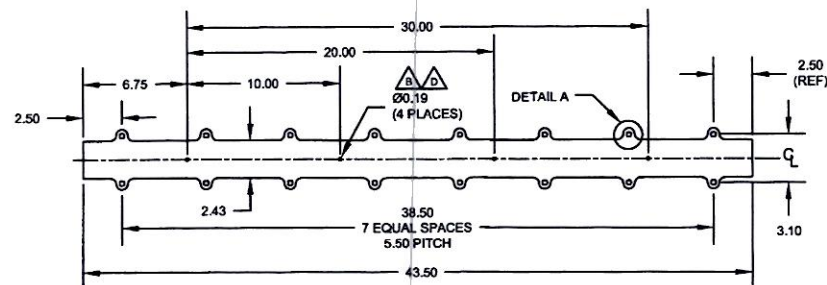
M134972

10.768778

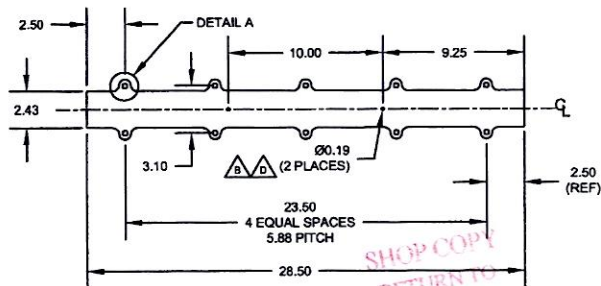
14



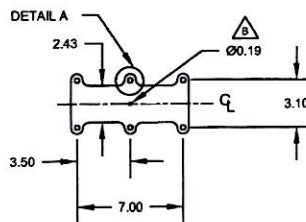
D3566-1 GASKET



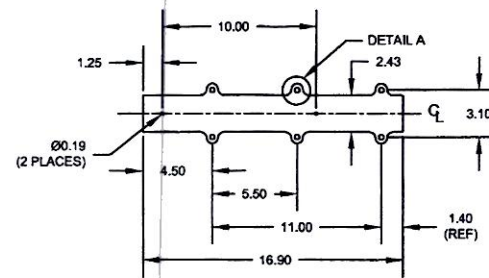
D3566-5 GASKET



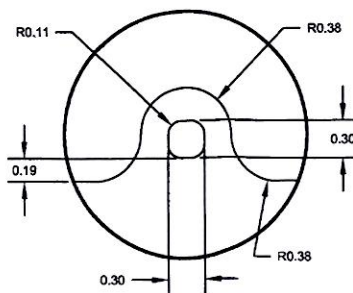
D3566-7 GASKET



D3566-13 GASKET



D3566-15 GASKET



DETAIL A
SCALE 1:1

WEIGHTS:

D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT $\bar{C}$

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 154423
DATE 06.12.14

RELEASED

07.08.21

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	CB		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	07.08.21		
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